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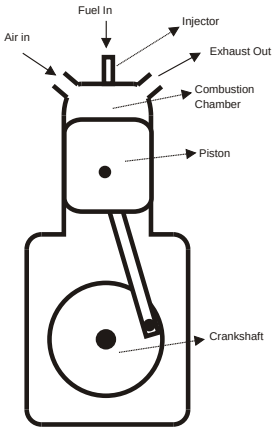
2 Introduction

2.1 The Diesel engine

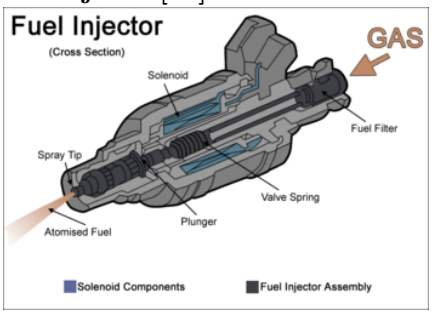
The Diesel Engine

- Diesel engine: A reciprocating internal-combustion engine driven by compression ignition of fuel in air.
- Engine: A device that turns chemical energy into kinetic energy by pressure from a combustion process.
- Internal Combustion: The combustion of the fuel takes place inside the engine.
- Reciprocating: Piston moving in a cylinder drives a crankshaft to give rotary motion
- Compression Ignition: Fuel ignites due to high air temperature achieved through adiabatic compression.

Diesel Engine



Diesel Injector[11]



- Injects fuel into combustion chamber
- Between 1 and 70 μl
- Injection lasts 1.5 ms
- Operates at 180 MPa

2.2 Diesel Fuel

Diesel Fuel: Conventional diesel fuel

- Diesel engines can be fuelled by a wide variety of fuels.
- Petrodiesel: Conventional iesel fuel from crude oil distilled between 180 ℃and 380 ℃[9]
- Ether/kerosene mixture for model aircraft[13]
- Heavy oil for marine engines[12]
- Jet fuel for diesel aircraft engines.[1]
- Engine and fuel forms a single system

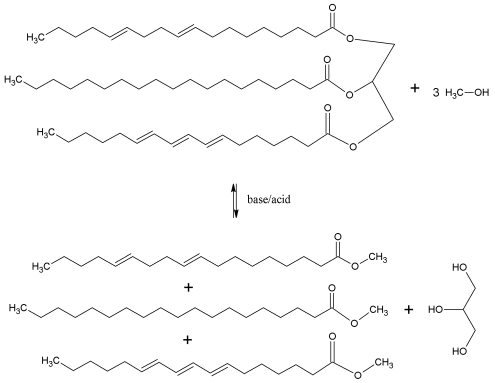
2.3 Biodiesel

Diesel Fuel: Why biodiesel?

- Biodiesel is a renewable resource.
- Biodiesel from soybeans produces 93% excess energy[3].
- Biodiesel compatible with petrodiesel.

Diesel Fuel: Biodiesel production

Definition: a fuel comprised of methyl esters of long chain fatty acids derived from vegetable oils. Produced by transesterification of vegetable oils.



Diesel Fuel: Biodiesel sources[6]

- Canola
- Sunflower
- Soybean
- Palm
- *Jatropha*
- Recycled frying oil.

3 Biodiesel Specifications

3.1 Standards

Biodiesel: Standards

- USA: ASTM D 6751
- Europe: EN 14214
- South Africa: SANS 1935

3.2 Physical properties

Biodiesel: Physical properties

Density at 15 °C[1],[2]: 860 – 900 kg/m^3

Kinematic viscosity at 40 °C[3]: 3,5 – 5,0, mm^2/s Lower than petrodiesel Depends on the degree of unsaturation Injector efficiency

Biodiesel: Physical properties

Flash point[4]: 120 °C, min Limits unreacted alcohol Higher than petrodiesel Safety

Cold Filter Plugging Point (CFPP)[5] Winter, −4 °Cmax Summer, +3 °Cmax

Biodiesel: Diesel engine suitability

Cetane Number[6]: 51,0 min
Saturated FAMEs has higher cetane number than unsatured.

3.3 Chemical properties

Biodiesel: Deposition material

Carbon residue[7]: 0,3 mass fraction max

Sulfated ash content[8]: 0,02 % mass fraction max

Inorganic component

Abrasive

Forms deposits

Total contamination[9]: 24 mg/kg max Insoluble material on 8 μm filter

Biodiesel: Water content

Water content[10]: 0,05 % mass fraction max Promotes biological growth Hydrolysis Corrosion Problem in blends

Biodiesel: Inorganic compounds

Group I metals (total of Na and K)[11],[12]: 5,0 mg/kg max

Group II metals (total of Ca and Mg)[13]: 5,0 mg/kg max

[6]ISO 5165, Petroleum — Diesel fuels — Determination of the ignition quality of diesel fuels — Cetane engine method.

Biodiesel: Inorganic compounds

Phosphorus content[14]**:10,0 mg/kg max** Phosphorus damages catalytic converters. Not a problem

Sulfur content[15]**: 10,0 mg/kg max** Biodiesel is naturally sulfur free

Biodiesel: Corrosiveness

Copper strip corrosion [16]**: rating max Class 1**

(3 h at 50 ℃)

Indicates possible corrosion.

Acid value [17]**: 0,5 mg KOH/g max**

Titration

Possible corrosion

Fuel system deposits

Indication of quality

Both free fatty acids and mineral acids contribute

Biodiesel: Stability

Oxidative stability[18]**: min 6 h at 110 ℃** Rancimat — measures tertiary breakdown products at elevated temperatures.[2] Thermal stability and storage stability not yet specified.[7]

Biodiesel: Methanol

Methanol content[19]**: 0,2 % mass fraction max** Headspace GC

Biodiesel: Fuel content

Ester contents[20]**: 96,5 % mass fraction, min**
GC method Limits total contaminants. Ensures the biogenic origin of biodiesel.

[20]EN 14103, Fat and oil derivatives — Fatty acid methyl esters (FAME) — Determination of ester and linolenic acid methyl ester contents.

Biodiesel: Free glycerol

Free glycerol[21]: 0,02% mass fraction max

GC of aqueous extract

Separate Phase: Attracts water, soaps

Injector deposits

Collects in tanks

Biodiesel: Total glycerol

Monoglyceride content[22]: 0,8 % mass fraction max

Diglyceride content: 0,2 % mass fraction max

Triglyceride content: 0,2 % mass fraction max

Total glycerol: 0,25 % mass fraction max

GC of trimethylsilyl derivatives on non-polar columns[8]

A measure of transmethylation completeness

Biodiesel: Degree of saturation

An important measure of oxidative stability Type of unsaturation probably also important[5].

Iodine value[23]:140 g of iodine/100 g of FAME max

European standard: max 120 g/100 g

Can also be caluclated from ester content data

Linolenic acid methyl ester[24]: 12 % mass fraction max Three conjugated double bonds

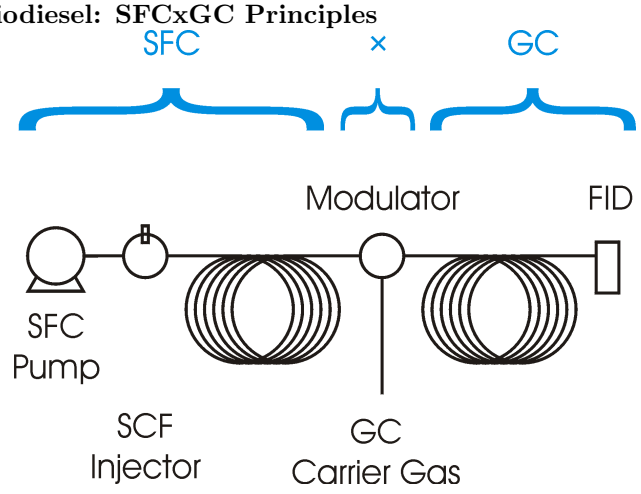
Polyunsaturated methyl esters: 1% mass fraction max

Four or more double bonds

Method under development

4 Application of SFCxGC

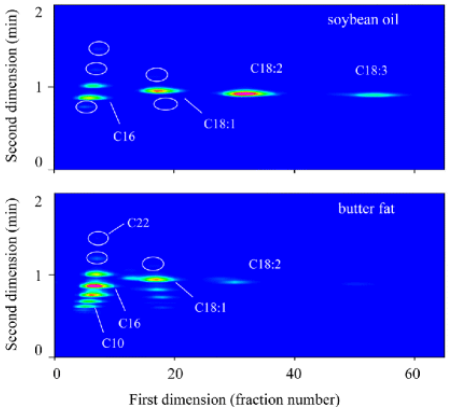
Biodiesel: SFCxGC Principles



Biodiesel: Application of SFCxGC

- SFC of FAME on silica separates according to number of double bonds.[10]
- GC of FAME on ODS separates according to chain length.

Biodiesel: Application of SFCxGC



Packed columns using CO_2 as carrier[4]

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